- WHAT IS CLAIMED IS: 1
- A method of processing feathers comprising the step of 2
- reducing said feathers in a reducing apparatus selected from the 3
- group consisting of at least one refiner, at least one pulper, and 4
- combinations thereof. 5

- The method of claim 1 wherein said reducing apparatus 7
- comprises a disc mill. 8

- 100 The method of claim 1 wherein said reducing apparatus Ð
- 11 12 comprises a high shear pulper.

- 13 The method of claim 1 further comprising the step of adding a 4.
- cleaning agent to said feathers. 14

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- The method of claim 4 wherein said cleaning agent is added to 16 5.
- said feathers such that said cleaning agent is present with said 17
- feathers in said reducing apparatus. 18

- The method of claim 4 wherein at least a portion of said 1
- cleaning agent is added to said feathers after said step of 2
- 3 reducing.

- The method of claim 4 wherein said cleaning agent is selected 5
- from the group consisting of hydrogen peroxide, detergent, surface 6
- acting surfactants, bleach and combinations thereof. 7

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The method of claim 4 wherein said cleaning agent comprises hydrogen peroxide.

9 and the first time the size of the size The method of claim 4 wherein said cleaning agent comprises a 9. detergent.

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- The method of claim 1 wherein a reduced feather material is 15
- produced in said step of reducing and said method further 16
- comprising the step of separating said reduced feather material 17
- into a fiber material and a quill material. 18

- The method of claim 10 wherein said fiber material and said 1 11.
- quill material are separated in said step of separating using at 2
- least one hydraulic screen. 3

- The method of claim 10 wherein said fiber material and said 5
- quill material are separated in said step of separating using at 6
- least one centrifugal cleaner. 7

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The method of claim 10 further comprising the step of drying 9 to 10 to 1 said quill material in a high agitation dryer.

- - The method of claim 1 wherein a reduced feather material is
- produced in said step of reducing and wherein said method further
  - comprises the step of adding a bonding agent to at least a portion
- 15 of said reduced feather material.

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- The method of claim 14 further comprising the step of forming 17
- a product from said reduced feather material having said bonding 18
- agent added thereto. 19

- The method of claim 1 wherein a reduced feather material is 1
- produced in said step of reducing and wherein said method further 2
- comprises the step of forming a sheet product from said reduced 3
- feather material. 4

- The method of claim 1 wherein a reduced feather material is 6
- produced in said step of reducing and wherein said method further 7
- comprises the step of forming a molded product from said reduced 8
- feather material.

- The method of claim 1 wherein a reduced feather material is 18.
- produced in said step of reducing and wherein said method further 12₅
  - comprises the step of adding a reduced paper material to at least
  - a portion of said reduced feather material to form a combined
- 15 reduced material.

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- The method of claim 18 further comprising the step of forming 17
- a product from said combined reduced material. 18

- The method of claim 19 wherein said product is formed in said 20 20.
- step of forming using a sheeting process. 21

- The method of claim 19 wherein said product is formed in said 1 21.
- step of forming using a molding process. 2

- The method of claim 21 wherein said molding process uses a 4
- 5 vacuum mold.

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- The method of claim 18 further comprising the step of adding 7
- a bonding agent to at least one of said reduced feather material,
- 8 9 10 said reduced paper material, and said combined reduced material.

11= A reduced feather product produced by the method of claim 2.

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13 <u>14</u> 14 1 25. A reduced feather product produced by the method of claim 3.

A reduced feather product produced by the method of claim 8. 15

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A reduced feather product produced by the method of claim 9. 17

18

A sheet product produced by the method of claim 16. 19

20

A molded product produced by the method of claim 17. 21

A sheet product produced by the method of claim 20. 1

2

A molded product produced by the method of claim 21. 3

4

A molded product produced by the method of claim 22. 5

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- 33. A method of processing feathers comprising the step of 7
- reducing said feathers in the presence of a cleaning agent selected 8
- from the group consisting of hydrogen peroxide, detergent, surface
- acting surfactants, bleach, and combinations thereof.

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11 The method of claim 33 wherein said cleaning agent comprises 12 13 said hydrogen peroxide.

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- 75 The method of claim 33 wherein said cleaning agent comprises 15 35.
- said detergent. 16

- A method comprising the steps of: 18
- adding a reduced paper material to a reduced feather (a) 19
- material to form a combined reduced material and 20
- forming a product from said combined reduced material. 21 (b)

- The method of claim 36 wherein said product is formed in said 1
- step of forming using a sheeting process. 2

- The method of claim 36 wherein said product is formed in said 4
- step of forming using a molding process. 5

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- The method of claim 38 wherein said molding process uses a 7
- 8 vacuum mold.

- 9 1 The method of claim 36 further comprising the step of adding
- 1147 a bonding agent to at least one of said reduced feather material,
  - said reduced paper material, and said combined reduced material.

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A product formed by the method of claim 36. 15

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A sheet product formed by the method of claim 37. 17

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A molded product formed by the method of claim 38. 19

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A molded product formed by the method of claim 39. 21

45. A product formed by the method of claim 40.